JOINT DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

As the below named inventors, we hereby declare that:

Our residences, mailing addresses and citizenship are as stated below next to our names;

We believe that we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled CASE TURNING APPARATUS AND METHOD FOR A PALLETIZER described and illustrated in a patent application filed herewith.

We have reviewed and understand the contents of the above identified application, including the claims;

We acknowledge the duty to disclose all information known to us which is material to the patentability of this invention, as defined in Title 37, Code of Federal Regulations, § 1.56.

Prior Foreign Application(s)

We hereby claim foreign priority benefits under Title 35, United States Code, § 119 (a)-(d) or (f), or § 365 (b) of any foreign application(s) for patent or inventor's certificate(s) listed below and have also identified below any foreign application(s) for patent or inventor's certificate(s) having a filing date before that of the application to which priority is claimed:

Country	Application Number	Date of Filing (day, month, year)	Date of Issue (day, month, year)	Priority Claimed Under 35 U.S.C. 119
				Yes No No

Prior United States Provisional Application(s)

We hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below

Application Serial Number	Date of Filing (day, month, year)

Prior United States Application(s)

We hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial Number	Date of Filing (day, month, year)	Status - Patented, Pending, Abandoned

Appointment of Power of Attorney

And we hereby appoint, both jointly and severally, as our attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith the attorneys at customer number 21967.

Date: 6/23/03

Date: 6/23/33

Date: <u>6/23/03</u>

Correspondence Address

All correspondence and telephone communicati ns should be addressed to customer number 21967 corresponding to the law firm of Hunton & Williams, Intellectual Property Department, 1900 K Street, N.W., Suite 1200, Washington, D.C., 20006-1109, telephone number (202) 955-1500, facsimile number (202) 778-2201.

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18, United States Code, § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

First Inventor's

Signature:

O'Neal

Wright

DAVIS

First Given Name

Second Given Name

Family Name

Residence:

Pike Road, Alabama

Mailing Address:

160 Briar Lane, Pike Road, Alabama, 36064

Citizenship:

United States

Second Inventor's

Signature:

O'Neal

DAVIS

First Given Name

Second Given Name

Family Name

Residence: Pike Road, Alabama

Terry

Mailing Address:

155 Briar Lane, Pike Road, Alabama, 36064

Citizenship: United States

Third Inventor's

Signature:

n Keith

DOUR

First Given Name

Second Given Name Far

Family Name

Residence:

McKenzie, Alabama

Mailing Address:

3361 North Garland Road, McKenzie, Alabama, 36456

Citizenship:

United States

Fourth Inventor's

Signature:

Austin

JOHNSON

Date: 6 - 23 - 03

Date: 6-23-0

Date: 6-23-03

First Given Name

Second Given Name

Family Name

Residence: Pike Road, Alabama

Mailing Address:

510 Saddlewood Drive, Pike Road, Alabama, 36064

Citizenship:

United States

Fifth Inventor's

Signature:

Kevin

DAVIS

Brian

First Given Name

Second Given Name

Family Name

Residence:

Montgomery, Alabama

Mailing Address:

2409 Gladelane Drive, Montgomery, Alabama, 36111

Citizenship:

United States

Sixth Inventor's

Signature:

ance

Lee

MELISKA

First Given Name

Second Given Name

Family Name

Residence:

Montgomery, Alabama

Mailing Address:

2411 Overhill Road, Montgomery, Alabama, 36116

Citizenship:

United States

HUNTON & WILLIAMS Intellectual Property Department 1900 K Street, N.W. **Suite 1200** Washington, D.C. 20006-1109 (202) 955-1500 (telephone) (202) 778-2201 (facsimile)